

# Product 45885

PE/P/Q GREY RAL 7030

Group 111

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,57 ± 0,05
Coverage @ 1 µm DFT m <sup>2</sup> /kg	636
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Flexibility (Cylindrical Mandrel)	pass
Gloss (60 degrees)	80 - 85
Reverse Impact (cm/kg)	25
Erichsen Cupping Test (mm)	5
<b>Cure Cycle</b>	min: 170 °C @ 20' to 40' max: 200 °C @ 08' to 12'
<b>Application</b>	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
<b>Pretreatment</b>	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
<b>Substrate</b>	Suitable for metal substrate.
<b>Approval</b>	152 g P-0554
<b>Version</b>	001 00

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